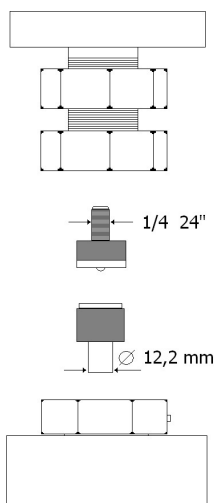


TECHNICAL SPECIFICATIONS OF TOOL HOLDERS



The dies (tools) for small parts can be purchased from the button supplier.
Possibility to have custom tool holders.

*VL80 eyelet (for 20") and VL150 eyelet (for 30") were used as reference.

The force required for the application is mentioned in the technical data sheet of the small parts.

PRODUCT DESCRIPTION	Pneumatic press with two heads and manual loading.	
USE	Application of snap buttons, eyelets and small parts in general. Piercing of fabrics, leather and plastic sheets.	
TYPE OF START-UP	Pneumatic pedal	
CYLINDER	With diaphragm from 20"	With diaphragm from 30"
CYLINDER FORCE	900 Kg - 8bar	1500 kg - 8bar
AIR CONSUMPTION PER CYCLE	5,5 N/l per head-8 bar	9 N/l per head-8bar
APPLICABLE SMALL PARTS SIZE*	\varnothing max 30 mm	\varnothing max 50 mm
HEAD SPACING	310 mm	
WORKING PRESSURE	Adjustable 3÷8 bar	
TYPE OF ADJUSTMENT	Pressure reducer with pressure gauge	
PROCESSING TIME	3÷4 " per cycle	
SAFETY	Adjustable hand protection system	
STANDARD EQUIPMENT	4 feet - 2 button trays - 1 double-ended wrench - 1 centering device - one 3 mm Allen wrench	
OPTIONALS	<ul style="list-style-type: none"> • Red light led positioning device • Distance reference guide • Suction kit • Tool holder panel • Approach device • Pneumatic timer • Custom-made top 	
CERTIFICATION	CE Labeling	
WARRANTY DURATION	12 months	
OPERATING AREA HEIGHT	92 ÷ 102 cm	
BENCH HEIGHT ADJUSTMENT	Yes	
MACHINE DIMENSIONS	70x56x158÷168 cm	70x56x160÷170 cm
NET WEIGHT	71 kg	73 kg
PACKAGING MODE	Support disassembled	
STANDARD PACKAGING TYPE	Boxes on pallet	
PACKAGING SIZE	A= 90 cm B = 45 cm C= 84 cm	
GROSS WEIGHT	81 kg	83 kg